

FIAT SERVICE LETTER

SUBJECT: IGNITION / DOOR KEY CODE LOCATIONS

VEHICLES: 1979 STRADA MODELS

General Information: The code number (4 digits) necessary for reproducing the ignition / door key is stamped on:

- the head of the key
- the front and rear (tailgate) door key cylinders.

Service Information: Use the attached procedures to obtain the key code numbers from the door key cylinders.

Important: Record key code number, before delivery:

- in appropriate section of the Owners Warranty and Service Book
- and place in owners sales file for future reference.

READ, INITIAL AND PASS ON

Service Manager	Parts Manager	Service Writer	Technician			

DOOR LOCK CYLINDER REMOVAL

REAR TAILGATE DOOR LOCK

REMOVE: Lock assembly from vehicle.

SLIDE: Lock cylinder out the front of plastic housing.
- Press plastic tab on rear of plastic housing to facilitate cylinder removal.

REMOVE: Visible spring clip from lock cylinder.

SLIDE: Carefully, the inner key cylinder from lock chamber.
NOTE: Do not disturb or lose individual tumblers from key cylinder.

Key numbers (4 digits) are stamped on the side of the key cylinder.

REINSTALL: Components reversing removal procedures.
- Make sure rubber gasket is properly installed in hole of tailgate door.
- Make sure lock assembly is properly adjusted.

FRONT DOOR LOCKS

REMOVE:

- Arm rest.
- Door handle bezel.
 - Lift inner (toward dash) edge of bezel and slide backwards.
- Trim panel.
- White plastic door lock control rod from outer door handle assembly.
- Outer door handle assembly.
 - A hole, covered by a rubber insert, has been drilled in the outer lip of the door to facilitate the removal of the outer 10mm nut from the lock assembly.
- Control rod cap and gasket from lock cylinder (See diagram).
 - Drive, with appropriate punch, split roll pin from lock cylinder.
- Carefully, the inner key cylinder from lock chamber by pushing in release tab on cylinder (See diagram).
NOTE: Do not disturb or lose individual tumblers from key cylinder.

Key numbers (4 digits) are stamped on the side of the key cylinder.

REINSTALL: Components reversing removal procedure.

FRONT DOOR HANDLE ASSEMBLY

