

# FIAT SERVICE LETTER

SUBJECT: WINDSHIELD GLASS REPLACEMENT

VEHICLES: 124 SPORT SPIDER

INSTRUCTIONS: The procedures for replacing the windshield on the 124 Spider are as follows:

1. Fold down the convertible top.
2. Remove sun visors and attachments from the windshield frame, also detach wiper arms.
3. Remove weatherstrip from windshield frame side rails.
4. Remove the two frame mounting bolts from each side.
5. While supporting the windshield glass, spread the frame and slide it upward off the weatherstrip gasket.
6. Still supporting the windshield glass, pull the rubber gasket away from the upper and side edges of the glass. (Note: At this time do not yet remove the glass bottom edge from the rubber gasket.)
7. Using extreme care not to pull the rubber gasket off the lip of the body flange - lift the windshield glass out of the rubber gasket.
8. Fit the new windshield glass into the slot of the rubber gasket (the rubber gasket which you were careful to leave in place on the body flange), then backtrack on all of the foregoing steps in order to complete the windshield installation.

NOTE: If the rubber gasket is disturbed on the body, the body panel in front of the windshield, and the dash pad must be removed or moved out of the way, in order to relip the gasket back on to the body. If the gasket is not properly lipped on the body, the windshield will crack when the frame is being tightened down.

READ, INITIAL AND PASS ON

Service Manager	Parts Manager	Service Writer	Technician			