

FIAT SERVICE LETTER

REISSUE OF SERVICE LETTER

PREVIOUS SERVICE LETTER MISIDENTIFIED AS 100-13 DATED 4-10-80

SUBJECT: RETORQUING CYLINDER HEAD

VEHICLES: ALL MODELS

GENERAL INFORMATION

Whenever an engine repair involving the replacement of the cylinder head gasket has been performed, it is essential that the cylinder head be retorqued again after the vehicle has been operated for approximately 700 to 1000 miles. The retorquing operation will ensure proper seating of the cylinder head to crankcase.

Inform the vehicle owner of the recommended retorquing operation and applicable labor charge. Also the importance of the operation should be noted on the repair order to act as a further reminder to the owner.

SERVICE INFORMATION

Torquing of the cylinder head should only be performed when the engine is cold. Cylinder head should be cool to the touch.

WARRANTY INFORMATION

A warranty claim can be submitted for retorquing the cylinder head if

- o the original repair was warrantable and
- o the retorquing is performed within 700 to 1000 miles of original claim.

NOTE: If retorquing operation is not performed within the specified mileage, the warranty claim will not be accepted for reimbursement.

The claim number for the original repair must be referenced on retorquing claim.

The labor operations and time allowances are as follows:

| <u>Description</u> | <u>Operation No.</u> | <u>Time Allowance</u> |
|--|----------------------|--|
| Retorque cylinder Head (Brava/Spider Models) | 1010190 | 0.3 hours |
| Retorque Cylinder Head (Strada/X1/9 Models) | 1010144 | 1.1 hours (49 ST) 1.3 hours (Calif) |

READ, INITIAL AND PASS ON

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|-----------------|---------------|----------------|------------|
| Service Manager | Parts Manager | Service Writer | Technician |
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